



In this study, we employed trimethylsilyl iodide (iodotrimethylsilane;  $\text{Me}_3\text{SiI}$ ) as an equivalent of hydrogen iodide in the  $\text{HI}/\text{I}_2$  and  $\text{HI}/\text{ZnI}_2$  initiating systems. Since the trimethylsilyl group is generally regarded as "bulky proton" (5),  $\text{Me}_3\text{SiI}$  may form with a vinyl monomer an initiating adduct (1;  $\text{R} = \text{Me}_3\text{Si}$ ) that carries a potentially reactive carbon-iodine linkage.  $\text{Me}_3\text{SiI}$  and related trialkylsilyl compounds have been used widely as electrophiles in organic synthesis (5-7) but very little as initiators for cationic polymerization. An example of the latter category was reported by Gong and Hall who used trialkylsilyl trifluoromethanesulfonates to polymerize cationically *N*-vinylcarbazole, *p*-methoxystyrene, and related vinyl or oxacyclic monomers (8); none of these polymerizations are living, however.

We investigated in this study the possibility of living cationic polymerization of isobutyl vinyl ether (IBVE) initiated by the  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  system.

## RESULTS AND DISCUSSION

### Living Polymerization of IBVE by $\text{Me}_3\text{SiI}/\text{ZnI}_2$

IBVE was polymerized by the  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  initiating system (5:1 molar ratio) in toluene at +25, 0, and  $-40^\circ\text{C}$ .  $\text{Me}_3\text{SiI}$  and  $\text{ZnI}_2$  were added into a monomer solution as an *n*-hexane and acetone solutions, respectively (see below). As shown in Figure 1, a quantitative polymerization occurred smoothly without an induction phase at all temperatures. Under the conditions shown in Figure 1, the reaction was completed in 20 min at  $+25^\circ\text{C}$ , in 80 min at  $0^\circ\text{C}$ , and in 28 hr at  $-40^\circ\text{C}$ . The polymerization mixtures remained

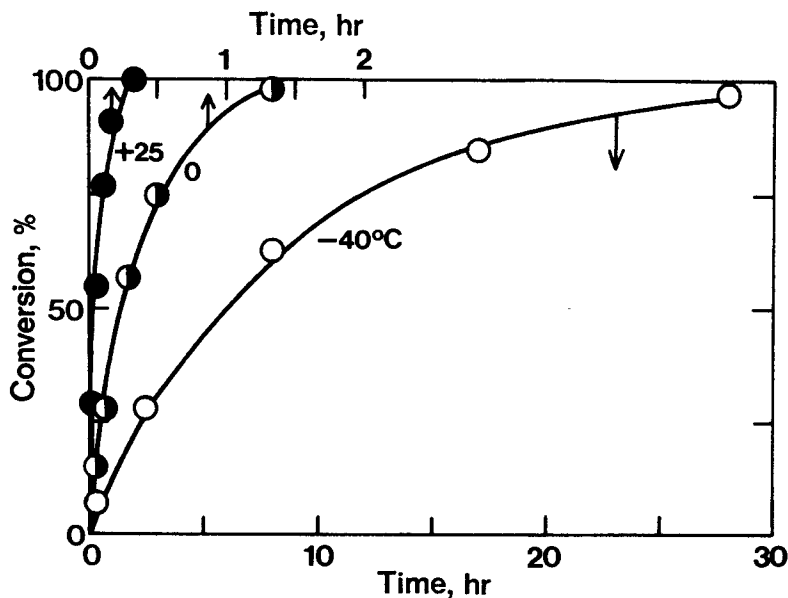


Figure 1. Time-conversion curves for the polymerization of IBVE with  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  in toluene at  $-40^\circ\text{C}$  (○),  $0^\circ\text{C}$  (●), and  $+25^\circ\text{C}$  (●):  $[\text{IBVE}]_0 = 0.38 \text{ M}$ ;  $[\text{Me}_3\text{SiI}]_0 = 5.0 \text{ mM}$ ;  $[\text{ZnI}_2]_0 = 1.0 \text{ mM}$ .

completely colorless and homogeneous throughout;  $\text{Me}_3\text{SiI}$  or  $\text{ZnI}_2$  alone did not polymerize IBVE at all under these conditions.

Figure 2 plots the number-average molecular weights ( $\bar{M}_n$ ) and polydispersity ratios ( $\bar{M}_w/\bar{M}_n$ ) of the polymers thus obtained. The  $\bar{M}_n$ 's for  $-40^\circ\text{C}$  increased in direct proportion to monomer conversion and, though based on a polystyrene calibration, they were in excellent agreement with the calculated values assuming that one polymer chain forms per unit  $\text{Me}_3\text{SiI}$  (the solid line in Figure 2). All of the polymers exhibited very narrow molecular weight distributions (MWD), maintaining the  $\bar{M}_w/\bar{M}_n$  ratio well below 1.1 over the whole conversion range.

The polymerization at  $0^\circ\text{C}$  gave similar results to those for  $-40^\circ\text{C}$ , although the  $\bar{M}_n$ 's were slightly smaller than the calculated values at high conversions. In contrast, the  $\bar{M}_n$ 's of the polymers obtained at  $+25^\circ\text{C}$  apparently leveled off at the later stage of the polymerization where they were smaller than the calculated values for living polymers. The polymers also exhibited MWDs broader than those for the lower temperatures.

These facts show that the  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  initiating system induces living polymerization of IBVE in toluene at low temperatures below  $0^\circ\text{C}$  where one living chain is generated per unit  $\text{Me}_3\text{SiI}$ . Similar living processes proved possible in methylene chloride at  $-40^\circ\text{C}$ .

Under the same conditions, the overall polymerization rate with the  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  system is almost the same as that with the  $\text{HI}/\text{ZnI}_2$  counterpart (2). When the initial concentration of  $\text{HI}$  or  $\text{Me}_3\text{SiI}$  is kept constant, the overall rate increases with increasing initial  $\text{ZnI}_2$  concentration, but the  $\bar{M}_n$  of the polymers remains independent of the latter variable. At the same  $\text{ZnI}_2$  concentration and monomer conversion, the  $\bar{M}_n$  is inversely proportional

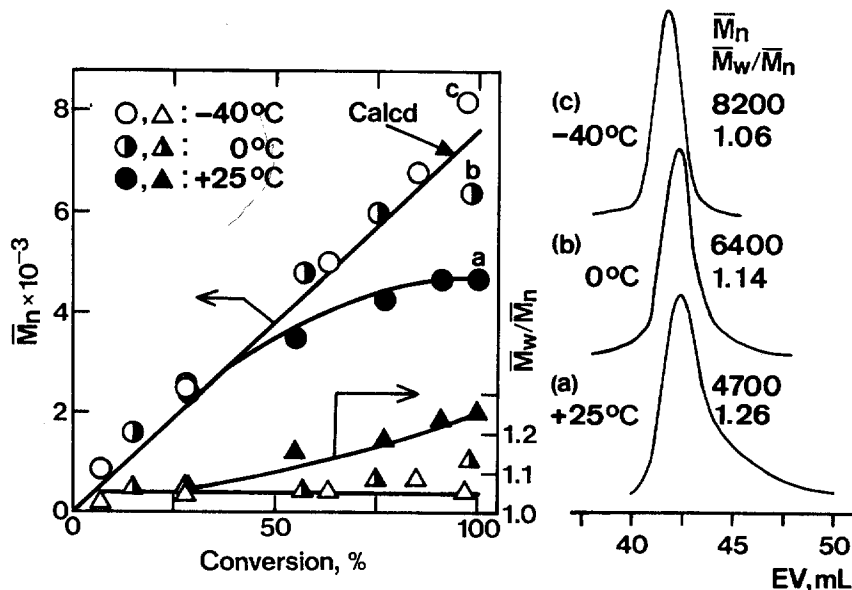


Figure 2.  $\bar{M}_n$ ,  $\bar{M}_w/\bar{M}_n$ , and MWD of poly(IBVE) obtained with  $\text{Me}_3\text{SiI}/\text{ZnI}_2$  in toluene at  $-40^\circ\text{C}$  ( $\circ, \Delta$ ),  $0^\circ\text{C}$  ( $\bullet, \blacktriangle$ ), and  $+25^\circ\text{C}$  ( $\bullet, \blacktriangle$ ):  $[\text{IBVE}]_0 = 0.38 \text{ M}$ ;  $[\text{Me}_3\text{SiI}]_0 = 5.0 \text{ mM}$ ;  $[\text{ZnI}_2]_0 = 1.0 \text{ mM}$ . The same experiments as for Figure 1. MWD curves a, b, and c are for the samples corresponding to points a, b, and c in the  $\bar{M}_n$ -conversion profiles, respectively.

to the initial HI or Me<sub>3</sub>SiI concentration. Therefore, ZnI<sub>2</sub> acts as an activator and both living processes apparently involve similar propagating species.

Separate experiments revealed that ZnI<sub>2</sub> should be dissolved in acetone to achieve the well-defined living polymerization by Me<sub>3</sub>SiI/ZnI<sub>2</sub>. Because ZnI<sub>2</sub> dissolves only in polar solvents (e.g., acetone, ether, and ethyl acetate), it turned out that selection of the solvent for this salt is one of the critical factors. For example, when the zinc salt was employed as a diethyl ether or ethyl acetate solution, living polymerization did occur in toluene at -40°C, but the polymer molecular weights were 3-4 times greater than the calculated values probably due to an imperfect initiation of Me<sub>3</sub>SiI. This fact suggests the involvement of the polar solvent for ZnI<sub>2</sub> in the initiation and/or propagation processes.

#### Monomer-Addition Experiment

The living nature of the IBVE polymerization by Me<sub>3</sub>SiI/ZnI<sub>2</sub> was further demonstrated by a so-called "monomer-addition" experiment in toluene at -40°C (Figure 3). Thus, a fresh feed of IBVE (0.38 M, equivalent to the first charge) was added to the reaction mixture when the initial supply of the monomer was polymerized completely. The added IBVE feed was smoothly polymerized at nearly the same rate as in the first stage. After the monomer addition, the polymer molecular weight increased in direct proportion to monomer conversion and was very close to the calculated value for living polymers (one polymer chain per unit Me<sub>3</sub>SiI). The MWD of the polymers stayed very narrow ( $\bar{M}_w/\bar{M}_n < 1.1$ ) and free of tailing in the low molecular weight region.

In conclusion, this study has demonstrated that the Me<sub>3</sub>SiI/ZnI<sub>2</sub> initiating system leads to living polymerization of IBVE.

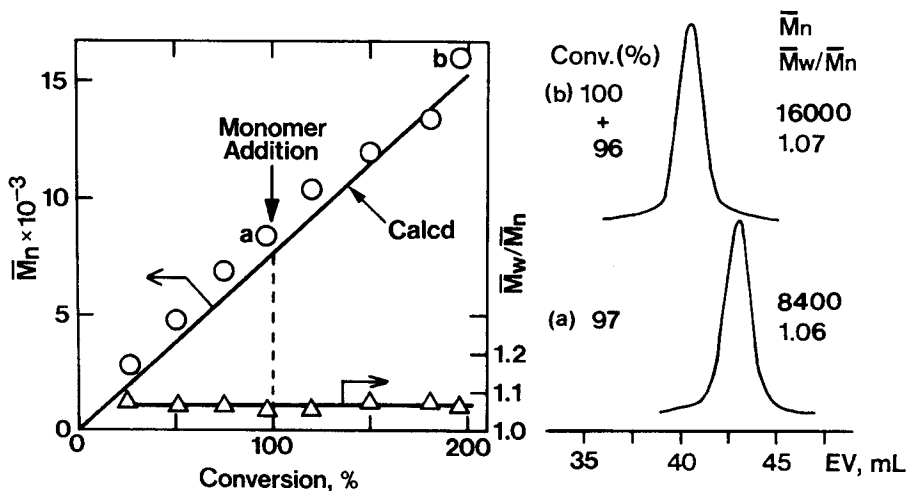


Figure 3.  $\bar{M}_n$ ,  $\bar{M}_w/\bar{M}_n$ , and MWD of poly(IBVE) obtained in a monomer-addition experiment in the polymerization by Me<sub>3</sub>SiI/ZnI<sub>2</sub> in toluene at -40°C: [IBVE]<sub>0</sub> = 0.38 M; [Me<sub>3</sub>SiI]<sub>0</sub> = 5.0 mM; [ZnI<sub>2</sub>]<sub>0</sub> = 1.0 mM. The molar amount of the second IBVE feed was the same as in the first. MWD curves a and b are for the samples corresponding to points a and b in the  $\bar{M}_n$ -conversion profile, respectively.

## EXPERIMENTAL

Materials

$\text{Me}_3\text{SiI}$  (Tokyo Kasei) was used as received; the colorless liquid was dissolved in *n*-hexane (ca. 1 M), sealed in brown ampules under dry nitrogen, and stored in the dark in a freezer.  $\text{ZnI}_2$  (Aldrich, purity > 99.99%) was used as received; it was vacuum dried at least overnight just before use and transferred to a flask in a nitrogen-filled dry box. The subsequent handling of both light-sensitive iodides was done in the dark under dry nitrogen. Acetone was dried overnight with anhydrous magnesium sulfate and doubly distilled before use. IBVE, toluene and *n*-hexane as solvents, and *n*-heptane as an internal standard for gas chromatography were purified by the usual methods (1) and distilled at least twice over calcium hydride before use.

Procedures

Polymerizations were carried out under dry nitrogen in baked glass tubes equipped with a three-way stopcock. The reactions were initiated by adding, via dry syringes, prechilled solutions of  $\text{Me}_3\text{SiI}$  (in *n*-hexane; 0.50 ml) and  $\text{ZnI}_2$  (in acetone; 0.25 ml), sequentially in this order, into a monomer solution [in toluene, 0.38 M (5.0 vol%); 4.25 ml] (2). The concentration of  $\text{Me}_3\text{SiI}$  in the stock solution was determined by the Volhard method. After a certain period, the polymerization was terminated with prechilled ammoniacal methanol. Monomer conversion was determined from its residual concentration measured by gas chromatography with *n*-heptane as an internal standard (5.0 vol%). The polymer yield by gravimetry was in good agreement with the gas-chromatographic conversion of the monomer.

The quenched reaction mixtures were washed with 10% aqueous sodium thiosulfate solution and then with water to remove initiator residues, evaporated to dryness under reduced pressure, and vacuum dried to give the product polymers. The MWD of the polymers was measured by size-exclusion chromatography (SEC) in chloroform at room temperature on a JASCO Trirotar-II chromatograph equipped with three polystyrene gel columns (Shodex AC-802 and A-804 x 2). The  $\bar{M}_n$  and  $\bar{M}_w/\bar{M}_n$  values of the polymers were calculated from SEC eluograms on the basis of a polystyrene calibration.

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